



OFTP2 training

Odette File Transfer Protocol 2

Björn Lantz

Thursday 25th of October, Centralhuset Konferens, Gothenburg



Introduction to this day, presentation of lecturers and participants



Björn Lantz

- Software developer at Encode Networks Svenska AB since 1999
- Experience in EDI and Auto ID since 1987
- Involved in international OFTP2 experts group



Ingrid Lundberg, Odette Sweden AB

- CEO of Odette Sweden AB since February 2015
- Former CIO of Volvo Logistics AB (since 1987)
- Long experience in EDI, SCM, Auto ID, Customer/Supplier relations
- Much involved in international automotive EDI organisations





Presentation of participants



- Your company and your role in the company
- Your experience in logistics, ERP EDI, OFTP and other technical issues





Agenda walkthrough





4

Agenda



09.00	Introduction
09.15	EDI- why and what is it?
	Introduction to Odette
	EDI standards and organisations behind
	Odette – future development and vision
09.30	Communication services for B2B Data Exchange (EDI)
	OFTP – general overview and history
	The OFTP-protocol and alternatives - Introduction
10.30	Coffee
	The OSI-model
	Security
	Introduction to PKI
	 CA-function and certificate administration
	PKI
	How to use the certificate
	 Signatures and encryption/decrypting

Agenda



	Introduction to TSL and SSL	
	Odette SCX	
	OFTP2 – Certificate administration	
12.15	Lunch	
13.00	Detailed walkthrough of SCX and OFTP protocol and code	
	Odette security Certificate Exchange	
	Role and responsibility	
	PKI	
	How to use the certificate	
	Signing, encryption	
14.00	Coffee	
14.15	OFTP2 and the exchange of security	
	The security policy of Odette (Odette SCX)	
	OFTP2 and the certificate administration	
	Implementation issues	
15.30	Wrap up	



Documentation

Available during training

- Agenda
- **Participants**
- Slides
- Detailed samples of EDI messages
- Sample goods labels

For download

- Training course presentation slides
- OFTP2 explained
- **OFTP2** Implementation Guidelines
- Comparison of File Transfer Alternatives
- Training course evaluation

Odette current publications

https://www.odette.org/publications





Download documents at

http://www.odette.se/kurserseminarier_1/endast_tillganglig_for_kurs medlemmar

7

User name: odette

PW: book12





Examples of information sources



(Some are pass-word protected)

https://www.odette.org/publications	All Odette publications available for Odette members (pass-word protected)
http://www.odette.se/implementering	Information about national profiles and guidelines issued by Odette Sweden
http://www.volvo.com/volvoit/edi/en-gb	EDI specifications at Volvo Group
http://microsite.hcltech.com/EDI/cars/index.html	EDI specifications at Volvo Cars
https://supplier.scania.com/wps/portal/Home/Supplying-to-Scania/EDI/	EDI specifications at Scania
https://www.vda.de/en/services/Publications.html	Information about national profiles and guidelines issued by VDA in Germany
http://www.galia.com/dyn/s_recommandations.asp	Information about national profiles and guidelines issued by GALIA in France
http://www.unece.org/tradewelcome/home.html	UNECE main page



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EDI – Why?





















9

Introduction to Odette



Odette" is an abbreviation for "Organisation for Data Exchange by Tele Transmission in Europe"

Odette today:

- An organisation working for the European automotive industry with close relations to its counterparts in North America and in Japan
- An issuer of common guidelines and recommendations for logistics and data exchange in the supply chain:
 - EDI messages based on EDIFACT or XML
 - File transfer protocol
 - Usage of Auto Id with bar codes, 2D and RFID
 - Logistics scenarios



Membership



National Organisations

- **Germany (VDA)**
- France (GALIA)
- Sweden (Odette Sweden)
- **Spain (Odette Spain/ANFAC)**
- Czech Republic (AIA)
- **United Kingdom (SMMT)**



Representing more than

4000 companies in Europe

Associate National Members

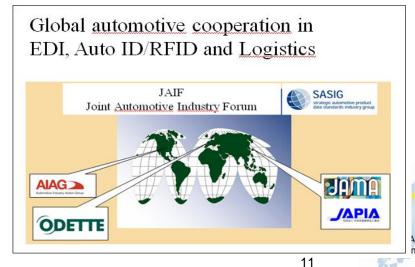
Turkey (OSD)

<u>Associate IT Members</u>

- Axway
- QAD

Interest Group Members

FCA & CNH (FIAT-Chrysler, IVECO)



Odette organisation



Nätverk för Affärsutveckling i Försörjningskedjan



Odette Sweden was founded in 1984, the company is owned by the trade association BIL Sweden AB Around 50 members: OEMs, suppliers, IT Providers and LSPs



Network for common development of the Swedish/Scandinavian supply chain



Odette International



Joint Automotive Industry Forum, the platform for global collaboration between the American AIAG and Japanese JAMA and JAPIA

Odette introduction, working areas



Assessment Tools

- Global MMOG/LE
- Global Logistics Evaluation for Carriers and Logistics Service Providers

Key Performance Indicators

- KPIs for Global Materials Management and Logistics
- KPIs for Carriers and Logistics Service Providers
- Forecast Accuracy Measurement

Data Exchange

- EDI messaging
- EDI messaging support services
- OFTP2 File Transfer protocol

Applications

- Demand Capacity Planning
- Supply Chain Monitoring
- Vendor Managed Inventory
- Global Collaboratively Managed Inventory Min/Max

Packaging

Container Management

General

- Global Materials Management and Logistics Agreement
- Guidelines for Reporting Freight Greenhouse Gas Emissions

Auto ID /RFID Transport Labelling

- Global Transport Label
- OTL1 Transport Label
- OTL3 Transport Label
- Aftermarket Label
- Traceability of Vehicle Components
- Unique Parts Identification
- RFID in Vehicle Distribution Processes
- RFID for Parts Marking
- RFID in Supply Chain Container Management

Services

- OSCAR code issuing servicefor unique identification of companies or locations
- Odette as a Certification Authority (CA)
- Trust Bridge for listed CAs



EDI standards and organisations behind



UNCEFACT (United Nations Centre for Trade Facilitation and Electronic Business)

- EDIFACT, Electronic Data Interchange For Administration Commerce and Transport
- XML

ODETTE, European standard

Organisation for Data Exchange by Tele Transmission in Europe

GALIA, the French part of Odette

Groupement pour l'Amélioration des Liaisons dans l'Industrie Automobile

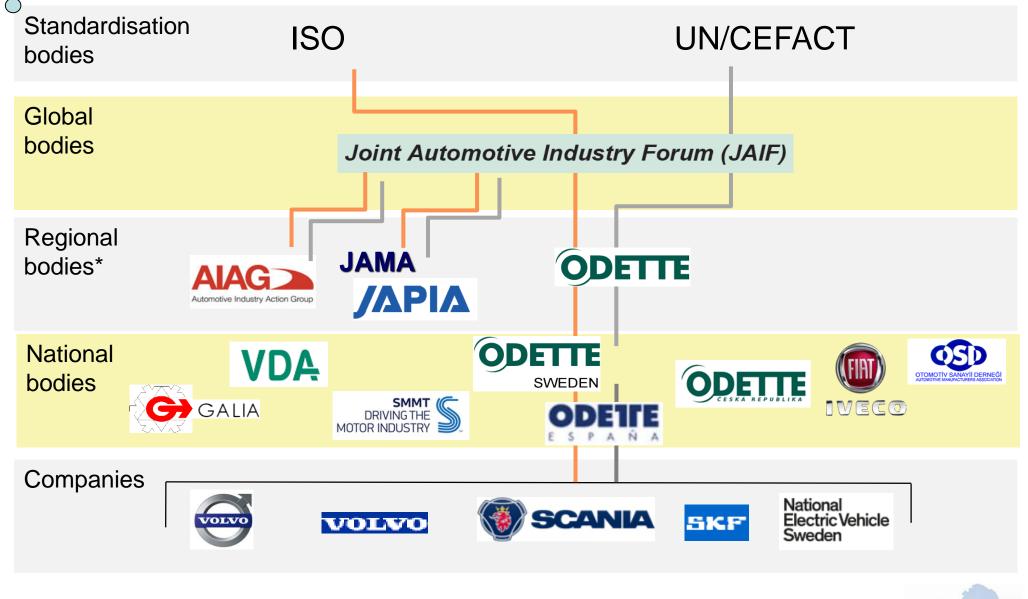
VDA, the German part of Odette, also publisher of one of the earliest EDI standards

Verband Der Automobilindustrie

ANSI, (old) American standard

American National Standards Institute





Logistics, Auto Id





EDI messages standards development and implementation



EDIFACT
 JAIF
Odette International
Odette Sweden
AB Volvo, Scania, Volvo Cars, NEVS





Odette – developments and future trends







Main developments in the Odette environment



Syntax

- EDIFACT was the main syntax from the start
- Still EDIFACT is the most commonly used syntax
- XML syntax in use for more than 15 years
- Syntax is a specialist issue that most EDI users do not need to get into

EDI messages

- The first generation of messages came from VDA in 1980. Still well before EDIFACT until recently still in (some) use but being phased out now
- The first Odette messages were published in 1986, still in (some) use
- Odette messages based on EDIFACT came in 1990, some are still used
- Global automotive EDI messages (Odette/JAIF based on EDIFACT) were first published around year 2000, these are in considerable use
- Odette/JAIF messages are also available in XML syntax



Main developments in the Odette environment



Data exchange

- Odette has developed its own file transfer protocol (OFTP)
- OFTP1 was made for "telecom" services (ISDN/X.25)
- OFTP2 is made for Internet services

Integration technologies

- From the beginning Odette has developed solutions aimed for direct data exchange between parties and assuming each party is connecting EDI to their ERP systems
- Simplified solutions are also available:
 - Data exchange plus eventually also other services like syntax translation via third parties (VAN), common in the US
 - Web portals



Future tendencies



Syntax

- EDIFACT still the main option but increasing use of XML
- More messages in XML format will mean more subsets and increasing complexity

EDI messages

- Message functionality only changing slowly
- More global standards
- More interactivity

Data exchange

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- OFTP2 and Internet will become a global standard within automotive
- More cloud services, more interactivity

Integration technologies

- Portals will be less used
- More cloud services, more interactivity



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OFTP2 - Training course objectives





Training course objectives



- Basic understanding of communications services and their usage in B2B Data Exchange (EDI)
- Basic understanding of how to use Internet for EDI and how to build trust between trading partners
- Understanding the OFTP2, information flow, OFTP components etc.
- How to identify errors on protocol and network level, including reading of OFTP and communications tracing and logging information
- The understanding of OFTP2 related specifications
- Share implementation experience





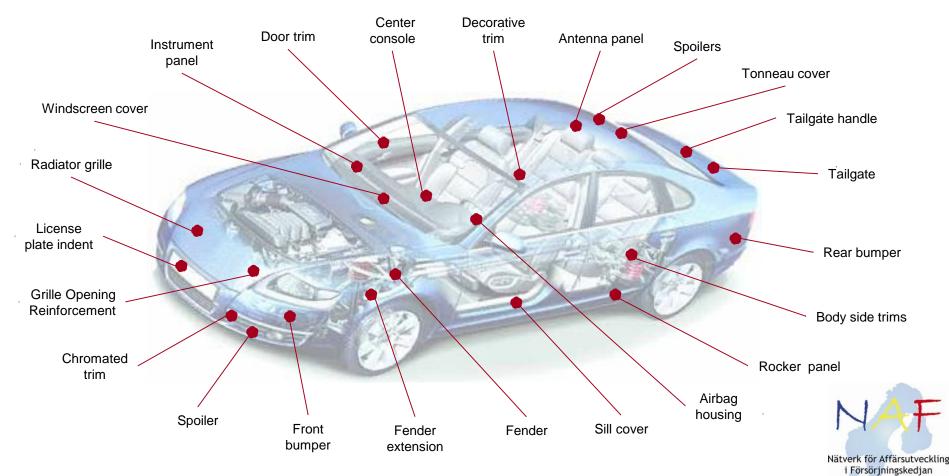
Communications services for B2B Data Exchange (EDI)



EDI supports complex logistics processes OPETTE



Many parts from a large number of trading partners



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24

EDI supports complex logistics processes



Ordering of individual components/sub-assemblies for sequenced deliveries





ACRONYMS used in the training course OPETTE



The world of EDI is full of acronyms, some of the most commonly used are:

AS2	Applicability Statement 2
B2B	Business to Business
CA	Certification authority
DMZ	DeMilitarized Zone
ebXML	Electronic Business using
	eXtensible Markup Language
ERP	Enterprise Resource Planning
FTP	File Transfer Protocol
IETF	Internet Engineering Task Force
IPSEC	Internet Protocol Security
ISDN	Integrated Services Digital Network
MITM	Man-in-the-middle
OEM	Major (Automotive) Customer
OSCAR	Odette System for Coding And
	registration



2018-10-25 26

ACRONYMS used in the training course



The world of EDI is full of acronyms, some of the most commonly used are:

OSI	Open Systems Interconnection
PKI	Public Key Infrastructure
SCX	Odette Security Certificate
	Exchange project
SFTP	SSH File Transfer Protocol
SLA	Service Level Agreement
SSL	Secure Sockets Layer
TCP/IP	Transmission Control
	Protocol/Internet Protocol
Tier1	Tier 1 or primary supplier
TSL	Trust Service Status List
VAN	Value Added Network
VPN	Virtual Private Network
XML	EXtensible Mark-Up language





OFTP general overview





OFTP history





OFTP (Odette File Transfer Protocol) - history sweden

- 1986 OFTP V1 created by Odette International
 - Most common solution for B2B File Transfer in Europe
 - Originally used over secure telecom services (X.25, ISDN, VPN, ENX)
 - No encryption
- 2004 OFTP2 Odette WG started
- 2007 Odette SCX (Security Certificate Exchange) project team started
- 2008 First OFTP2 pilot started

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2014 Certificates migration to SHA-256 algorithm



OFTP and B2B



- OFTP is still the most common solution for B2B File Transfer in Europe
- OFTP in use since 1986
- OFTP developed in parallel to developments of new ICT technologies and services:



OFTP 1.0 – OFTP 1.3

OFTP 1.4

OFTP 2.0



What is the advantage of using OFTP2?



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With OFTP2 users can take advantage of secure transmission at low cost, high bandwidth and global availability

OFTP2 was designed to meet high, automotive specific requirements related to mission-critical aspects

Such requirements include ability to handle large files, restart, technical acknowledgement, confirmation of receipt and nonrepudiation

Examples of the usage of OFTP



Business Sector

Automotive Industry
Other Manufacturing
Customs
Finance
Retail (Often trough VAN: s)
Transports
Engineering Centres

Application fields

Purchasing and Logistics
Suppliers processes
VAN-services
Public services
Banking
Third Party Logistics Services
Product Data CAD/PDM



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State of the Industry usage of EDI and OFTP



- EDI is widely used in Europe among OEM:s and 1st, 2nd and 3rd Tier suppliers, based on European and/or global automotive recommendations (mainly EDIFACT based)
- The preferred solution is direct data exchange using the OFTP protocol (version 2).
- OFTP2 is accepted by most actors in the European automotive industry for logistics as well as for engineering data (BMW, Daimler, Ford, GM Europe, MAN, Peugeot Citroën, Scania, Volvo Group, Volvo Cars, VW Group.)
- There is also some usage outside Europe. One example is VW who established connections in Brazil, US, China, India, Russia





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OFTP2 compared to other options





Odette has published a report on File Transfer Alternatives:

- Listed the main aspect to compare
- Investigated specific automotive requirements
- Identified the main alternatives for file transfer

Today's main alternatives in automotive are:

- OFTP1 /VPN/ENX (decreasing)
- OFTP2 (increasing)
- Web Portals (increasing)
- (AS2)

For the next 10 years probably the main options will be:

- OFTP2
- Web Portals
- Web Services





OFTP2 compared to other options



Web Portals

 Since long seen as a growing problem, could be replaced by EDI based on EDIFACT or XML with OFTP2 or Web Services

Web Services

- Suitable for certain applications but not well standardised, only applicable within specifically defined environments
- Could not generally replace OFTP2
- No automated certificate handling

AS₂

- Is lacking key functionality needed by the automotive industry
- No automated certificate handling





Alternative communications protocols



- Secure protocol has been required for some time
- Other protocols have been allowed to creep in
- Suppliers have to meet demands of customers

Date
1982
1984
1985
1986
2000
2000
2005



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Comparison



	OFTP 2	AS2	SFTP
TCP/IP	Yes	Yes	Yes
X.25	Yes	No	No
ISDN	Yes	No	No
File restart	Yes	No	No
Availability	Global	Global	Global
MITM secure	Yes	No	No
File size and type acceptance	Yes	No	No
Technical Acknow-ledgement	Yes	No	No
Compression	Yes	No	No





Coffee



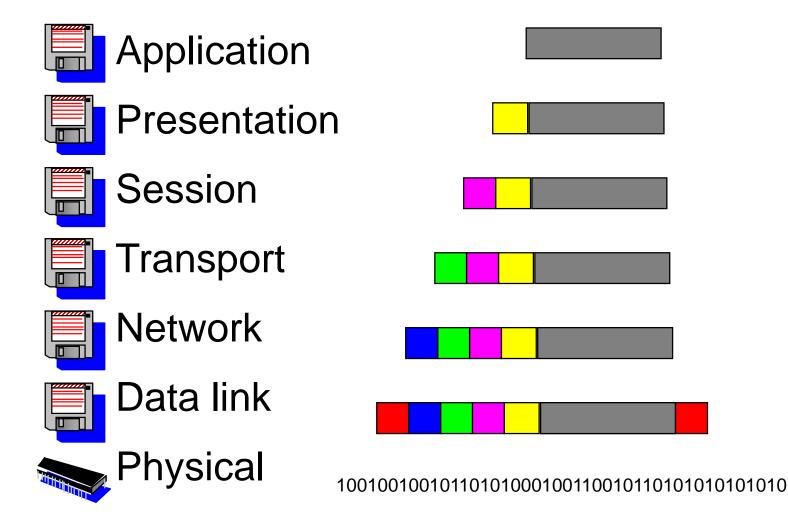


The OSI model



Open Systems Interconnection







The OSI model (1)



7. Application	OFTP		4				·····	
6. Presentation	OFTP		4				·····	
5. Session	OFTP		4				·····•	
4. Transport	OFTP		4				·····•	
3. Network	X.25		4·····				∢·····	
2. Data link	X.25		4·····				∢·····	
1. Physical	X.25		4·····				4·····	
		Host A		IMP		IMP		Host B

Nätverk för Affärsutveckling i Försörjningskedjan



Security



Today's needs



- More speed, less cost and world wide
- Go to TCP/IP (Internet, ENX, ...)
- Security: Authentication, Confidentialness, Integrity,
 Non Repudiation Mandatory over Internet
- Basic components : Keys & Certificates.

SECURITY is based on TRUST



Trust: In which Layer?



Trust at **Network** level:

- Private point to point links
- VPN: Based on IPSEC or SSL
- ENX: A global VPN

Trust at **Software** level:

Security is inboard, in the application



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Trust at Software Level



Security targets:

- Peer authentication (not only the site, but the server)
- Traffic protection against overseer
- End to end file services

Advantages:

- Advanced file services features : end to end encryption, signature and integrity, non repudiation
- Same software: just some configuration items more
- Autonomy: no operator and even no IT team dependency

Disadvantages:

- Applications become more complicated
- Internet connection must be seriously secured (DMZ, Relays...)





Introduction to PKI



PKI and the handling of certificates



Four basic aspects of security:

- Integrity which guarantees that data was not altered during transmission.
- Authenticity which verifies the identities of the parties involved in an electronic transmission.
- Non-repudiation of origin which ensures that no party involved in an electronic transaction can deny their involvement in the transaction.
- Confidentiality that ensures that only those who are entitled can access the transmitted data

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Public Key Crypto Systems



- Public and private keys
- Speed
- Attacks
- Key length





Public and private key



Symmetric crypto - encrypt and decrypt with same crypto key

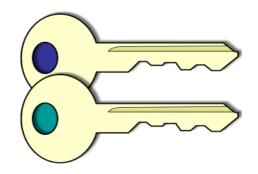
Asymmetric crypto – two different but interdependent keys, encrypt with one and decrypt with the other one, and vice versa

Using Asymmetric crypto for Public and Private Key

- Receive Public Key encrypted messages from many
- Distribute Private Key encrypted messages to many

Using Private and Public Key

- Signing
- Protection
- Identification



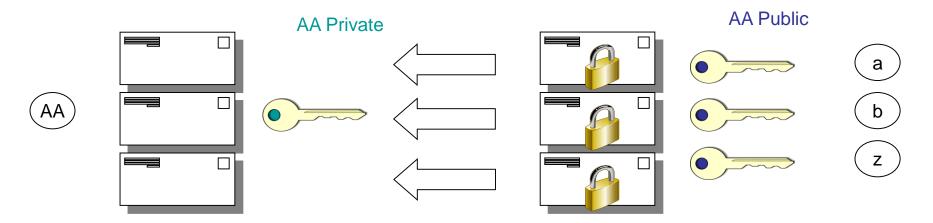


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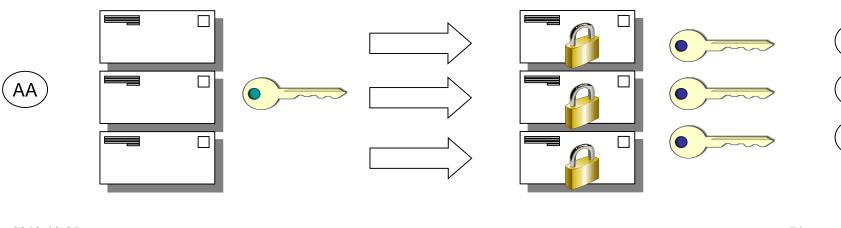
Private and Public key usage, illustration



Message to AA encrypted with AA public key



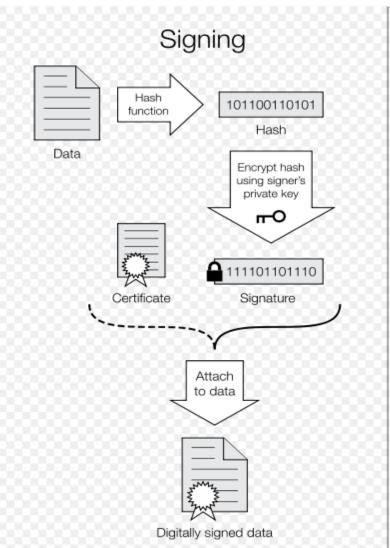
Message from AA encrypted with AA private key

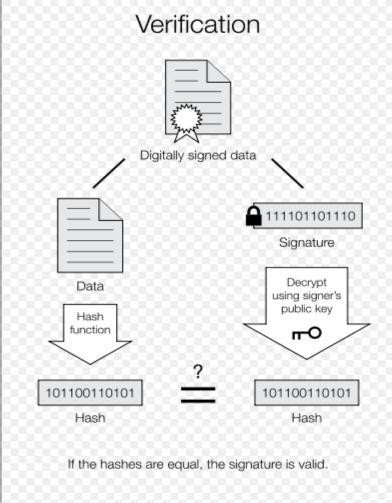


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Digital signature, example







52



Certificates







The Challenge of Trust



- Technically, (nearly) all certificates implement the same standard technology
- Whether you trust them, depends on the issuing CA and how trustable the CA is
- With hundreds of CA's the assessment of trustability of each of them becomes a nightmare



Trust levels



- A certificate identifies and contains information about the holder of a certificate
- Most certificates apply same basic technical standards
- To trust or not to trust then is a matter of who issued the certificate
- Since there are hundreds of CA:s it will be difficult to evaluate who to trust



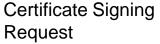


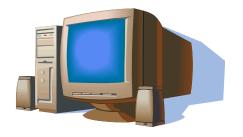




Certificate Authorities







User sends public key and identifying information



CA creates certificate and signs with CA's private key



An X.509 certificate typically contains:

- Version
- Serial Number
- Signature
- Issuer name
- The validity time window
- A subject containing the owners identifying details
- Usage attributes



Digital Signatures

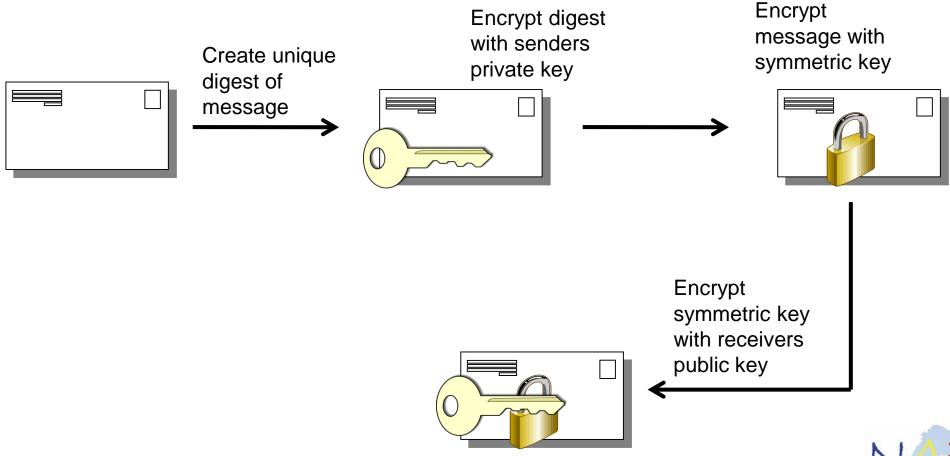


- Integrity
- Authenticity
- Non-repudiation of origin



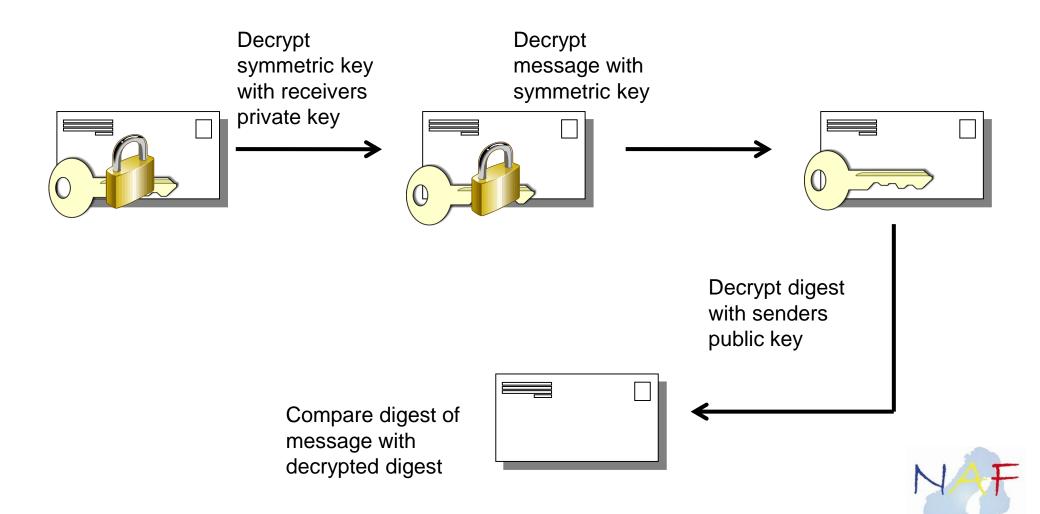
Signing and Sending





Decrypting and Verifying





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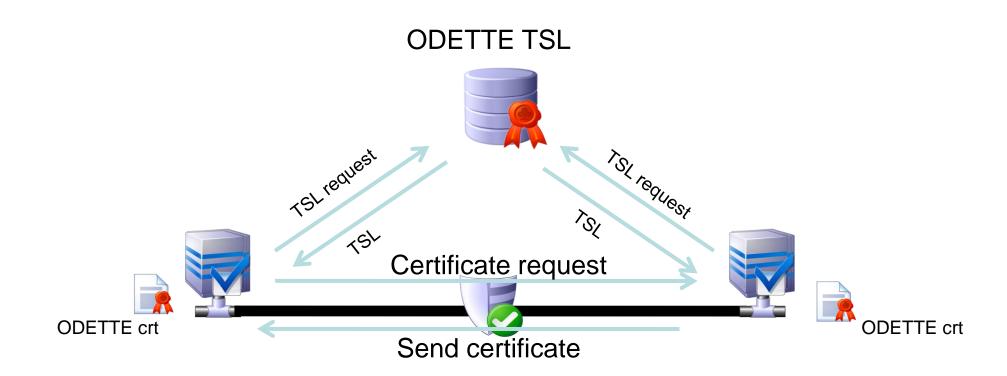


Introduction to TSL and SSL



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Odette – <u>Trust Status signed List –TSL Administration</u> SWEDEN



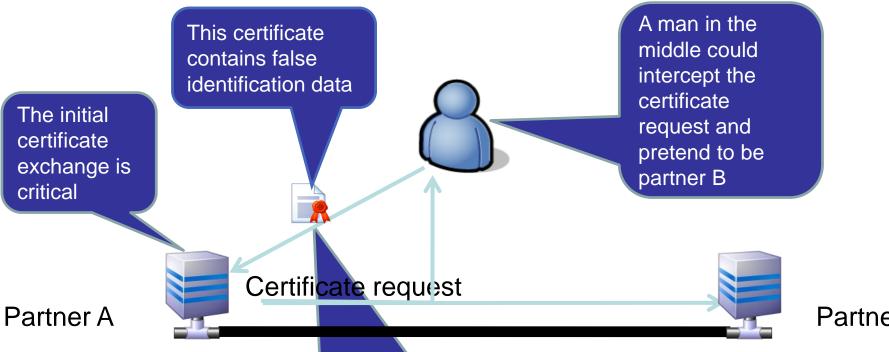
It needs to underline that this is an automated certificate administration procedure running in real-time. All approved certificates would have to be published as a TSL, else it will not work



2018-10-25

TSL helps to prevent Man-in-the-middle Attacks





Partner B

That's why it is important to accept only certificates of trustable CA:s: they will not sign / issue certificates with wrong identification data!





63

Odette Recommendations and Services **ODETTE** for Security

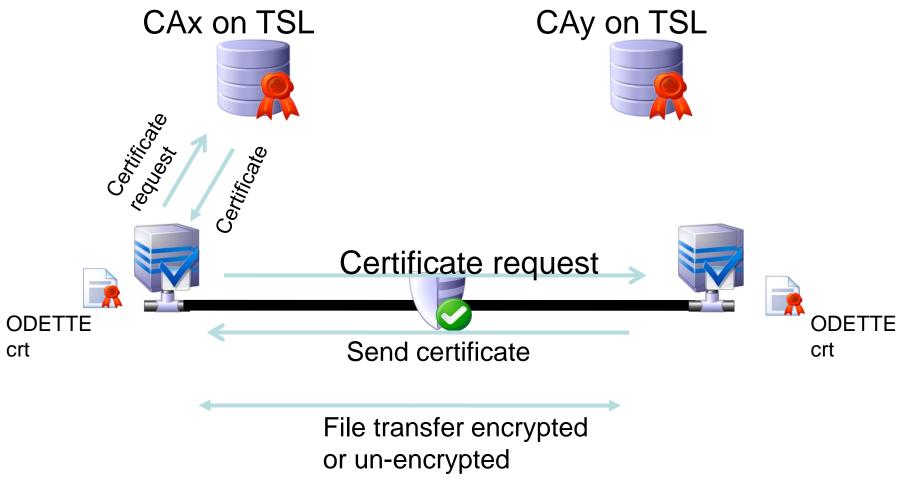


- Odette Security policy (Odette SCX)
- OFTP2 and handling of certificates
- Odette Services for handling of Security Certificate Exchange
- Ordering, installing and maintaining certificates
- Q & A



OFTP 2 – Certificate administration







Managing Security by OFTP2 Experts Group or



- Security certificates provide proof of identity of the partners, allow encryption / decryption / integrity-check of files and ensure nonrepudiation of the data exchange.
- Trust Service Status Lists (TSL) will be established by Odette
- Odette is the trust guardian and provides this service to the automotive industry community
- TSL contains details of the trustable Security Certificate providers (CA:s)
- TSL is being published and updated on Internet and can be accessed by OFTP2 software easily



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Odettes Security Certificate Exchange (Odette SCX)



Secure Communications



Odette File Transfer Protocol Version 2

- Session security
- Secure authentication
- File encryption
- File signing



OFTP2 Certificate Policy Version 1.0



Certificate Usage:

OFTP2 application usage for encryption, authentication and integrity.

Certificate Requirements:

Types of certificates

- TLS:
 - One for session authentication and encryption
- OFTP protocol:
 - One for OFTP authentication (challenge encryption),
 - One for EERP signing
- File security service (CMS):
 - One for file signature
 - One for file encryption



Large scale deployment of certificates



Issues of scale:

- Several applications
 - OFTP2, e-mail, File encryption and signature, secure access to web server, AS2...
- All of them use certificates
- Thousands of partners' certificates
- Signed by dozen's of CA:s
- A mess of various CA:s and certificate in use



The Odette SCX recommendation



What is a TSL?

<u>Trust Service Status Lists</u>

- An ETSI standard using XML formatting
- Contains the list of the CA:s certificates recognised as "Trusty", according to an agreed policy.
- The list is signed by a trusted authority (Odette)
- This list is used by the software to trust or reject automatically CA signed certificates

Several lists for different applications will be managed by Odette



TSL Snippet



```
^
- <TrustServiceProviderList>
 + <TrustServiceProvider>

    - <TrustServiceProvider>

   - <TSPInformation>
     - <TSPName>
        <Name xml:lang="en-GB">Belgacom</Name>
       </TSPName>
     - <TSPTradeName>
        <Name xml:lang="en-GB">Belgacom</Name>
       </TSPTradeName>
     - <TSPAddress>
       - <PostalAddresses>
        - <PostalAddress xml:lang="en-GB">
            <StreetAddress>Boulevard du Roi Albert II, 2</StreetAddress>
            <Locality>Brussels</Locality>
            <PostalCode>1030</PostalCode>
            <CountryName>BE</CountryName>
          </PostalAddress>
        </PostalAddresses>
       - <ElectronicAddress>
          <URI>http://www.belgacom.com</URI>
         </ElectronicAddress>
       </TSPAddress>
     - <TSPInformationURI>
        <URI xml:lang="en-GB">http://www.belgacom.com/ca</URI>
       </TSPInformationURI>
     </TSPInformation>
   + <TSPServices>
```



72

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Current Types of Trust Service-status Lists **OPETTE**



BASIC

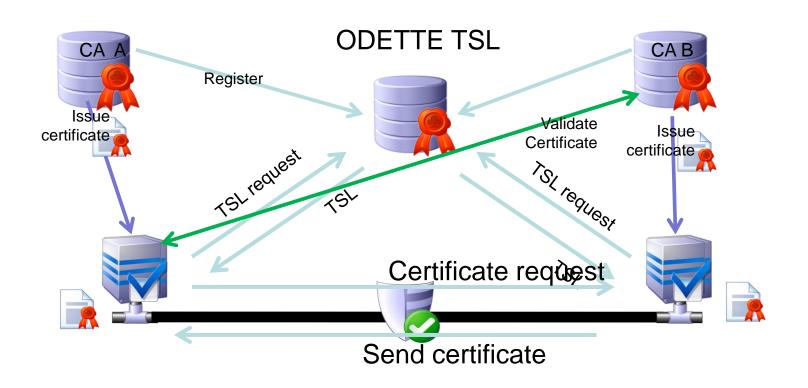
Odette performs an identity check of the CA owner for all CA:s on TSL Basic

OFTP2

- Additional restrictions apply: only CA:s that issue certificates usable for OFTP2 data exchange are listed (i.e. they comply to a certificate policy)
- Pre-requisit: CA:s must be registered on TSL Basic



Odette – Trust Status Service List –TSL Administration SWEDEN



Finally – a secure, trusted connection!







OFTP2 and the exchange of security certificates

Odette Services



The role of Odette as a Trust Centre



- This function is realised by the Odette community, i.e the Central Office and the National Organisations
- Odette has close links to the industry in our countries and can make sure the system is facilitated and maintained to fit exactly to the needs of the automotive supply chain.
- Odette is a non-profit organisation and provides the service to members free of charge



The role of Odette



- Distribute the certificate policy associated with the TSL to CA organisations
- Collect their commitment
- Build the TSL with the certificates of those who accept the policy
- Verification:
 - The commitment of a CA is made on a volunteer basis, by self-assessment
 - If a CA's policy becomes incompatible with the TSL policy, this CA will finally be discarded.



OFTP2 documents review - SCX recommendations



Prerequisites to add a CA to the ODETTE TSL

- Odette must check that the CA exists as a legal entity e.g. by requiring a copy of the company registration form
- A responsible person of that company must sign a document stating that she/he is responsible for the PKI of that company or branch
- The PKI system belongs to the identified legal entity
- The company adheres to the requirements stated in the policy document
- The company accepts the terms and conditions of the TSL service provided by Odette International

Terms & Conditions exclude claims and warranties for ODETTE and the CA





Overview of OFTP



OFTP Revision 2 ODETTE



Start session components



Initiator/Responder

The entity that took initiative to establish the network connection becomes the INITIATOR. The other is called the RESPONDER.

Speaker/Listener

The entity of SPEAKER or LISTENER is the result of the Start Session phase, where the INITIATOR becomes the first SPEAKER or as a result of a change direction request./listener

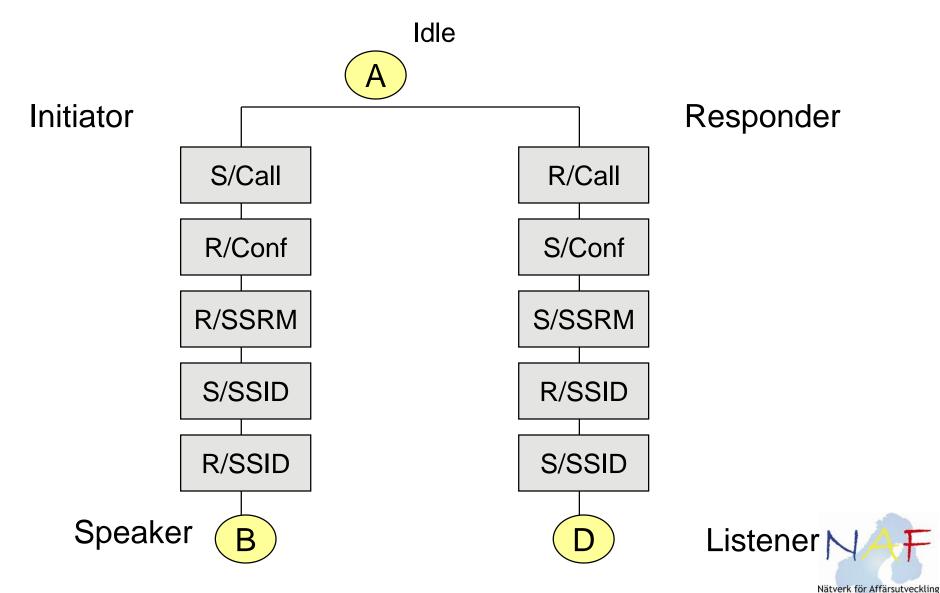
Protocol

After the Start File phase, data will flow from speaker (sender) to listener (receiver). The speaker has not the right to send data unless he has the permission of the listener. Sending more data than allowed (by the listener) will result in protocol error and leads to an abort.



Initiator and Responder diagram





i Försörjningskedjan

OFTP commands



Commands and data are not mixed in the DATA EXCHANGE BUFFER.

A command start at the beginning of the buffer.

Command identifier: The command identifier is a single octet (see hereafter).

Parameter(s): There may be as many parameters as needed, but:

- predefined order (sequence as they are specified in the TABLE hereafter)
- positional
- required (no default value)





Initiator:

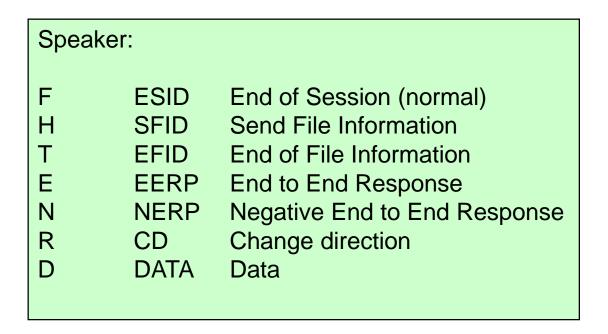
X SSID Identification Password & Profile

Responder:

I SSRM Ready message

X SSID Identification Password & Profile







Listene	er:	
F	ESID	End of Session (error)
2	SFPA	Send File Positive Answer
3	SFNA	Send File Negative Answer
4	EFPA	End of File Positive Answer
5	EFNA	End of File Negative Answer
С	CDT	Set Credit
Р	RTR	Ready to Receive



2018-10-25

Session Control: Start session



Start session (alt 1):

Initiator — Call — Responder Initiator ← Clear Responder

Start session (alt 2):

	Call	——→ Responder
←	Confirm	Responder
•	SSRM	Responder
	SSID	→ Responder
←	ESID(R)	Responder
	Clear	→ Responder
	← —	← Confirm SSRM SSID ESID(R)



Start session (alt 3):



Initiator		Call		Responder
Initiator	•	Confirm		Responder
Initiator	4	SSRM		Responder
Initiator		SSID		Responder
Initiator	•	SSID		Responder
Initiator		ESID(R)		Responder
Initiator	—	Clear		Responder

Start session (alt 4 V 1.4):

Initiator		Call	→ Responder
Initiator	←	Confirm	Responder
Initiator	•	SSRM	Responder
Initiator		SSID	Responder
Initiator		SSID	Responder

New



Start session (alt 5 V 2.0):

	Call		Responder
•	Confirm		Responder
←	SSRM		Responder
	SSID		Responder
←	SSID		Responder
	SECD		Responder
•	AUCH		Responder
	AURP	-	Responder
•	SECD		Responder
	AUCH		Responder
←——	AURP		Responder
	←	Confirm SSRM SSID SSID SSID SECD AUCH AURP SECD AUCH AURP	 Confirm SSRM SSID SSID SECD AUCH AURP SECD AUCH AUCH AUCH AUCH



Session Control: Session established



Initiator remains Speaker Responder remains Listener

Speaker could send either of the following:

SFID Send file identification

EERP End to End response

CD Change Direction

NERP Negative end response

AUCH Authentication Challange

SECD Security Change Direction

AURP Authentication Respons



SSRM Ready Message



Command I
Message ODETTE FTP READY
Carriage Return



SSID Identification & Password



Command X

Version Protocol (version) release level (1, 2,4,5)

Code OFTP code

Password

Buffer Size min 128 characters

Snd/Rcv (S)end only, (R)eceive only, (B)oth

Compression Y/N

Restart Y/N

Special logic Y/N (Not used in V 2.0)

Buffer credit min 1

Secure Authentication (Y/N)

User data

Carriage Return



OFTP code: Unique identification of an OFTP-system



It identifies in a unique way the Initiator (sender) and the Responder (receiver)

Odette identifier	1	0
ICD	4	International Code Designator, ISO,
		identifies the coding system
Organisation	14	Organisation Identifier, identifies the owner
Sub-Address	6	Owners system under responsibility of the company



2018-10-25



International Code Designator 0007

ICD: 0007

Name of Coding System: Organisationsnummer

Intended Purpose/App. Area

Issuing Organization: The National Tax Board, (Riksskatteverket, RSV), 171 94 SOLNA, SWEDEN, Tel: 08

981520

Structure of Code: 1) 10 digits. 1st digit = Group number, 2nd - 9th digit = Ordinalnumber1st digit, =

Group number, 10th digit = Check digit, 2) Last digit.

Display Requirements: Single group of 10 digits.

Character Repertoire :

Language(s) Used :

Supports Org. Parts?:

Org. Identifier Reuse :

Orgs Covered by System: All persons registered in Sweden for tax purposes.

Notes on Use of Code: The third digit in the organisation number is never lower than 2 in order to avoid it

being confused with personal numbers.

Alt. Names for Scheme:

Sponsoring Authority: Organization for Data Exchange by Tele Transmission in Europe: ODETTE

Date of Issue of ICD: Nov 1986

Additional Comments:



2018-10-25



ICD coding scheme: code examples

0942 Svenskt organisationsnummer

0060 Dun & Bradstreet

0177 Odette International (OSCAR)





SECD Security Change Direction

Command J

AUCH Authentication Challenge

Command A

Challenge A 20 Byte random uniquely Generated each time an AUCH is sent.

AURP Authentication Response

Command S



After negotiation



Version Lowest

Buffer size Lowest

Buffer credit Lowest

Send/Receive Could be incompatible

Compression If one location = N no compressed data

Restart If one location = N no restart

Secure Authent No negotiation is allowed



Session termination



Speaker ── ESID ──Listener
Speaker ← Clear ──Listener



ESID

End of Session



Command
Reason code
Reason text Length
Reason text

F
Reason code nr
Max 999
UTF-8
(Carriage Return)



ESID Reason codes



00	Normal termination
01	Command not recognised
02	Protocol violation
03	User code not known
04	Invalid password
05	Local site emergency closedown
06	Command contained invalid data
07	NSDU size error
08	Resources not available
09	Time out
10	Mode or capabilities incompatible
11	Invalid Challenge response
12	Secure Authentication incompatible
99	Unspecified abort code



File Control



File transfer initiation (alt 1):

Speaker — SFID — Listener Speaker ← SFPA — Listener

Speaker could send either of:

EFID DATA



File Control



File transfer initiation (alt 2):

Speaker ———SFID Speaker ←——SFNA

----→ Listener

Listener

Speaker could send anyone of:

SFID (not the same file!)
EERP
CD



SFID

Send File



Command H

Filename Bilateral agreement

Date YYMMDD

Timestamp See next slide

User data Not used

Destination OFTP code

Origin OFTP code

File format F/V/U/T

Max rec. size Specifies the max record File format = T/U (0)

File size Amount of space at the origin. for the virtual file

Restart pos Before compression

Original file size Before compression max 9,3 PB (9 300 000 000 000 000 byte)

Security Level 00=No security Values 00,01,02,03

Cipher suite 00=No

Compression 0=No, 1=Comp with ZLIB

File Envelope 0=No, 1 Enveloping using CMS

Signed EERP N,Y

VFN descr Len Virtual File description length 0 = no Description

VFN Description Plain text in UTF-8



Timestamp



This is the time when a file is made available for transmission at the sender's location. The DATE and TIME stamps are assigned by the file originator and have only local significance. They should not be changed by any clearing centre.

REFERENCE: ISO 3307.

The first 2 digits (starting from the left) define the hours.

The 2nd 2 digits represent the minutes.

The 3rd 2 digits define the seconds.

The last 4 digits is a counter (0001-9999), which gives higher resolution.





SFPA Send File Positive

Command 2

Answer count Restart

Lower or equal to SFID restart

SFNA Send File Negative

Command 3

Answer reason As in list of arguments

Retry Y/N

Y retry later

N the file should not be sent

Answer reason Answer reason text length

Answer reason Answer reason text



SFNA/EFNA Answer reasons



01	Invalid filename
02	Invalid destination
03	Invalid origin
04	Storage record format not supported
05	Maximum record length not supported
06	File size too big
10	Invalid record count
11	Invalid byte count
12	Access method failure
13	Duplicate file
14	File direction refused
15	Cipher suite not supported
16	Encrypted file not allowed
17	Unencrypted file not allowed
18	Compression not allowed
19	Signed file not allowed
20	Unsigned file not allowed
99	Unspecified reason



104

2018-10-25

File transfer termination



File transfer termination (alt 1):

Speaker — EFID — Listener Speaker ← EFPA — Listener (CD=N)

Speaker could send any of:

SFID NERP EERP CD



File transfer termination



File transfer termination (alt 2):

Speaker		EFID		Listener
Speaker	←	EFPA(CD=Y)		Listener
Speaker		CD	-	Listener
Speaker	•			Listener

Speaker could send:

SFID

NERP

EERP

CD might not be sent in this alternative!



File transfer termination



File transfer termination (alt 3):

Speaker — EFID — Listener Speaker ← EFNA — Listener

Speaker could send any of:

SFID NERP EERP CD





EFID End of File

Command

Record count F/V or 0 Byte count F/V/U/T

Before compression

Unit count No of octets sent

EFPA End of File Positive

Command 4

Change direct. Y/N

Request to become speaker

EFNA End of File Negative

Command 5

Answer reason As in list of arguments



End to End Control



Speaker — EERP — Listener Speaker ← RTR — Listener

Speaker — NERP — Listener Speaker ← RTR — Listener

Speaker could send any of:

SFID NERP EERP CD





* New from version 1.4

NERP* Negative End Response

Command N

Filename Bilateral agreement

Date YYMMDD

Timestamp Se slide "Timestamp"

User data Not used

Destination OFTP code

Origin OFTP code

Creator of NERP

Reason code See ESID/EFNA Code

Reason text length max 999

Reason text Text UTF-8

VF Hash Len Virtual file hash length

VF Hash Virtual file hash

NERP Len NERP Signature length

NERP Sign NERP signature





EERP End to End Response

Command E

Filename Bilateral agreement

Date YYMMDD

Timestamp Se slide "Timestamp"

User data Not used

Destination OFTP code

Origin OFTP code

Reason code See ESID/EFNA Code

Reason text length max 999

Reason text Text UTF-8

VF Hash Len Virtual file hash length

VF Hash Virtual file hash

EERP Len EERP Signature length

EERP Sign EERP signature





RTR Ready to Receive

Command F



2018-10-25

EERP/NERP



EERP/NERP is a "mirror" of SFID

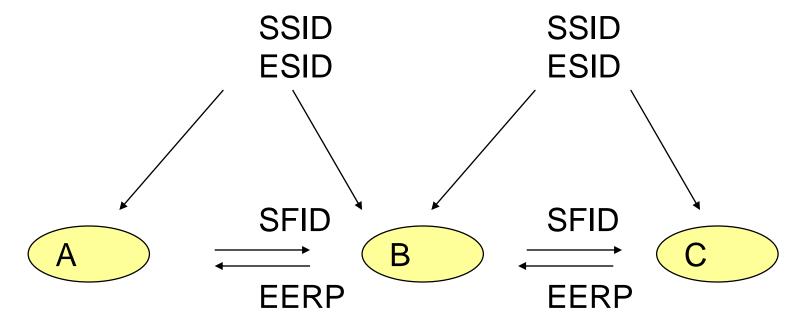
Is used to control a route and is normally interpreted as a handover confirmation

RTR is used solely to prevent from an uncontrolled flow of EERP



Routing





Origin A
Destination C
Filename
Date
Time

Origin A
Destination C
Filename
Date
Time

Origin A
Destination C
Filename
Date
Time



Virtual File



File organization : Sequential

File identity: File name + date/timestamp identifies uniquely

Record format:

F (Fixed): Each record in the file has the same length.

V (Variable): The records in the file can have a different length.

U (Unstructured) Character stream of data, no structure

T (Text File): A sequence of ASCII characters, no transparent data



Data Exchange Buffer



Number of bytes in each packet It will effect the communication speed

Higher value equals higher speed

The max limit is 65 K for OFTP2

Volvo Group increased performance by 25 % by changing buffer to size to maximum value



Data flow control



Speaker		SFID →	Listener
Speaker	—	SFPA	Listener
Speaker		Data ───	Listener
Speaker		Data ——→	Listener
Speaker	—	CDT	Listener
Speaker		Data ———	Listener
Speaker		Data ——→	Listener
Speaker	4	CDT	Listener
Speaker		EFID →	Listener

Listener could send any of:

EFPA EFNA



Data Flow



DATA Data Flow

Command D

Data Data

CDT Set Credit

Command C

The number of Data Exchange Buffers that the speaker is allowed to send is negotiated in the Start Session phase

The Listener gives the Speaker permission to send more data (or EFID) by sending CDT.



Terminology: Communications Agreement OPETTE



Term	Definition
SSID	EDI Code Sender/Receiver
Physical Adress	EDI Code Sender/Receiver
EDI Code	EDI Code Sender/Receiver
Network adress	DNS-adress (from Network Service
	Order)
NUA	DNS-adress (from Network Service
	Order)
Password	Password from/to Partner
Port	Assign logical port according to
	choice of communication channel
Certificate	TLS management



2018-10-25 119

Terminology: Applications Agreement



Term	Definition
Logical address	UNB code in message
	UNB.0004/0010
Qualifier	Define UNB code usage
Sub-address	Internal address at
	sender/receiver
Code representation	Character set, eg ascii,ebcdic
Message version *	Version of message
Message type	Type of message
File format	Format of the file, eg F/80
	unspecified file length
Virtual file name	Name of the file during the file
	transfer
Authentication	Certificate for identification
Confidentiality	Certificate for encryption of file



2018-10-25

^{*} Next slide

Identification of message versions (profiles) in DE 0057



Character 1: G (Global Automotive EDI message)

Character 2: X (Regional Automotive organisation)

Characters 3 - 4: XX (Regional Subset/Profile identifier)

Character 5: X (Regional Subset/Profile Version number)

Character 6: X (Regional Subset/Profile Release number)

Initial Code Values for Character 2:

JAI A
Odette International B
AIAG C
JAMA D

SASIG



Identification of message versions (profiles) in DE 0057



Odette Sweden Subsets/Profiles = S1 - S9, SA - SZ, examples:

SMSI General Invoice	GBS112
SMSI Freight Invoice	GBS212
SMSI Service Invoice	GBS311
Scania Global DESADV for Sequence Deliveries	GBSA11
Scania Global DESADV for Batch Deliveries	GBSB11
Nordic eBuilding Version 1	NEB01
Nordic eBuilding Version 2	NEB02
Volvo Group DELFOR D04A (2006 version)	GBSC11
Volvo Group DELFOR D04A (2014 version)	GBSD11
Volvo Group DELJIT D04B (2013 version)	GBSE11
Volvo Group DESADV D00A (2006 version)	GBSF11
Volvo Group DESADV D07A Batch (2014 version)	GBSG11
Volvo Group DESADV D07A Sequence (2014 version)	GBSH11
Volvo Group INVOIC D07A AP (2014 version)	GBSI11
Volvo Group PRODAT D03A	GBSJ11
Volvo Group INVOIC D07A NAP (2014 version)	GBSK11

What you need to communicate



- OFTP2 software
- Network service
- Application agreement/specification with trading partner
- Communications agreement/specification with trading partner
- Security Certificate



Examples of OFTP-system vendors



- Freeware
 Mendelson
- For small entities (5 000 30 000 kr)
 Encode (RedOftp), Xware (xWare), Data Interchange (Odex Enterprise)
- Medium and larger entities (+ 30 000 kr)
 Seeburger(BIS), Data Interchange (Epic), Axway, Hungsberg, Numlog, T-Systems

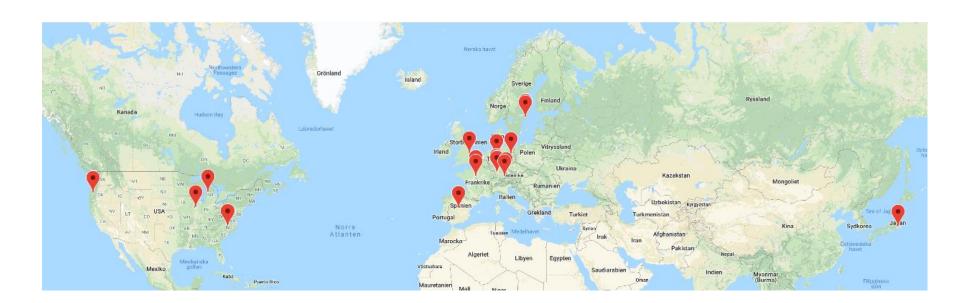




https://www.odette.org/services/oftp2/software



- List of Certified (interoperability tested) OFTP2 SW Providers (30 companies)
- Find your OFTP2 SW Provider





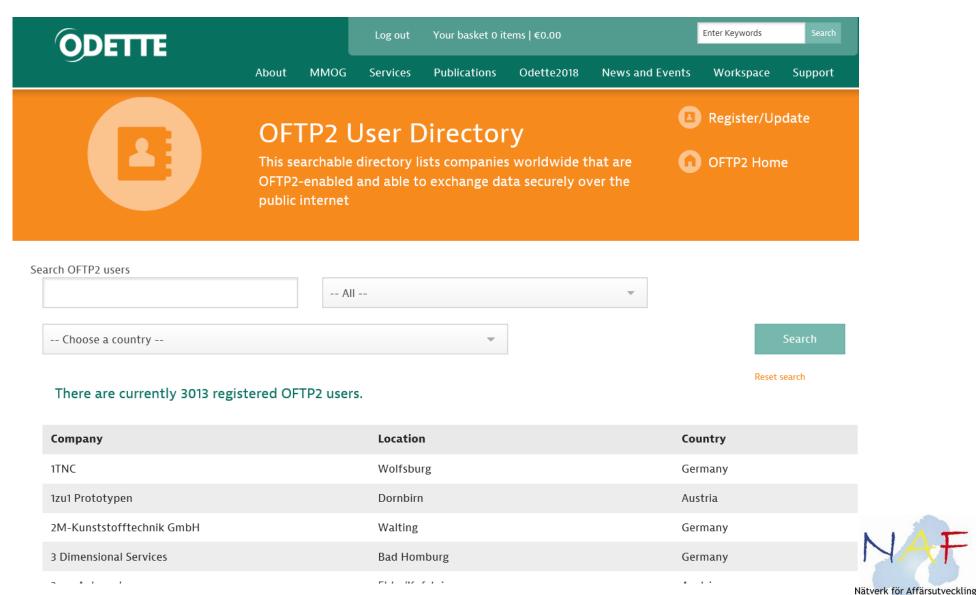
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https://www.odette.org/services/oftp2-directory/users



i Försörjningskedjan



126





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Odette OFTP2 Experts Group



Odette International is running an OFTP2 Experts Group where any kind of implementation issues could be raised. There is participation from Odette Sweden member companies in the group

Project Workspace Project Workspace / OFTP2 Experts OFTP2 Experts Email this group 2014 - 11 - 13 - OFTP2 TLS tests 2014 - 11 - 07 OFTP2 TLS tests - progress chart Due to general interest, please find attached the actual state of the OFTP2 DHE TLS test progress. For comments, please send me an email to h.koch@os4x.com 2014 - 11 - 14 - Telco agenda





- Prepare yourself
- Practical implementation issues
- Certificate
- TSL
- ICD codes
- Oscar codes identification authentication how to request from Odette
 - Form for acquiring Oscar
 - Form for acquiring Certificate
 - Ordering TSL
 - CA who wish to qualify for the TSL
- Questions and answer





- Partners using software from NUMLOG have to remember that you can not use communications for more than one DNS connected to one SSID
- Remember when you are connected to VAN services certain delays can appear
- Remember that secure communication to a VAN Service does not mean you have a secure connection to a supplier





From experience we know that certain steps are necessary for a successful implementation:

Information gathering

- Obtain documentation through your Odette National Organisation (NO)
- If possible take part in training courses organised by your NO or by IT Providers
- Discuss OFTP2 implementation with your communication software provider. They should have the necessary knowledge about security and certificates.

Migration planning and/or new implementation

- If there is a need to upgrade your software, ask in-house and ask your trading partners
- If there is a demand to upgrade, make a timetable together with your trading partners, your communication software provider and your IT Provider.
- Collect information to clarify when older network services could be phased out



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Security Solution (Certificate)

- It is important to clarify Trading Partner requirements for the security solution:
 - Security Certificate and CA Service how to reduce the number of options
 - Trading Partner security policy (session encryption, file encryption, signing, signed acknowledgement of receipt)



Odette CA



- Established to provide all items necessary for a reliable data exchange in the automotive industry manged by the Odette organisation
- Easy to use
- State of the art certificates, may even include the Odette ID of the station
- "One stop shop" principle



How to get security certificates for OFTP2 OPE



- Security Certificates for OFTP2 must come from CA:s listed on the Odette TSL (<u>Trust Service Status Lists</u>)
- Therefore the first step is to check this list
- The second step is to see if your company already has obtained certificates that could be used also for OFTP2 (beside other use such as secure websites)
- If you have a preferred CA services provider which is not listed on the Odette TSL you can suggest your CA to apply for being listed
- Another potential providers of security certificates is the Odette CA, or possibly your OFTP2 software provider or a major customer (OEM)



https://www.odette.org/services/odette-ca



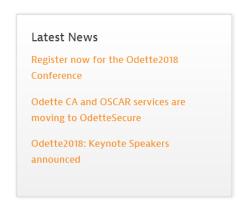


Working with major players from the sector, Odette has developed an internet security framework optimised for the automotive industry.

What is a digital certificate?

Certificates are used in a Public Key Infrastructure, where an asymmetric key pair is used to protect your data and communication. This key pair consists of a private key and a public key. The private key must remain securely on your computer and is not to be given to any other partner (including Odette). The public key is the one you share with your partners. It bears a number of attributes which identify the entity to which it belongs.

A certificate is a public key that has been signed by a Certification Authority (CA), a trusted third party entity, indicating that the information on the certificate has been checked and actually represents the entity that is listed as subject of the certificate.



OdetteSecure customers receive



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https://www.odette.org/services/oscar-odette-ID





The Odette ID service was developed to overcome these inconsistencies and eliminate confusion by providing a unique, internationally recognised coding system for both legal entities and all company sub-entities, including production plants, warehouses, receiving/despatch bays, commercial offices and even IT entities such as computer workstations.

The easy to use, web-based system includes code issuing /assignment, data maintenance and information retrieval. It is designed to work with a range of applications including Partner Identification (Party ID in an EDI transfer), computer/system identification (used in OFTP connections) and even for marking parts with unique manufacturer codes.

See our Odette ID Service document for more details.

Latest News

Odette2018 Conference: Spotlight on Digital Transformation

Register now for the Odette2018 Conference

Odette CA and OSCAR services are moving to OdetteSecure



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Certificate Registration and Authorisation Data Sheet

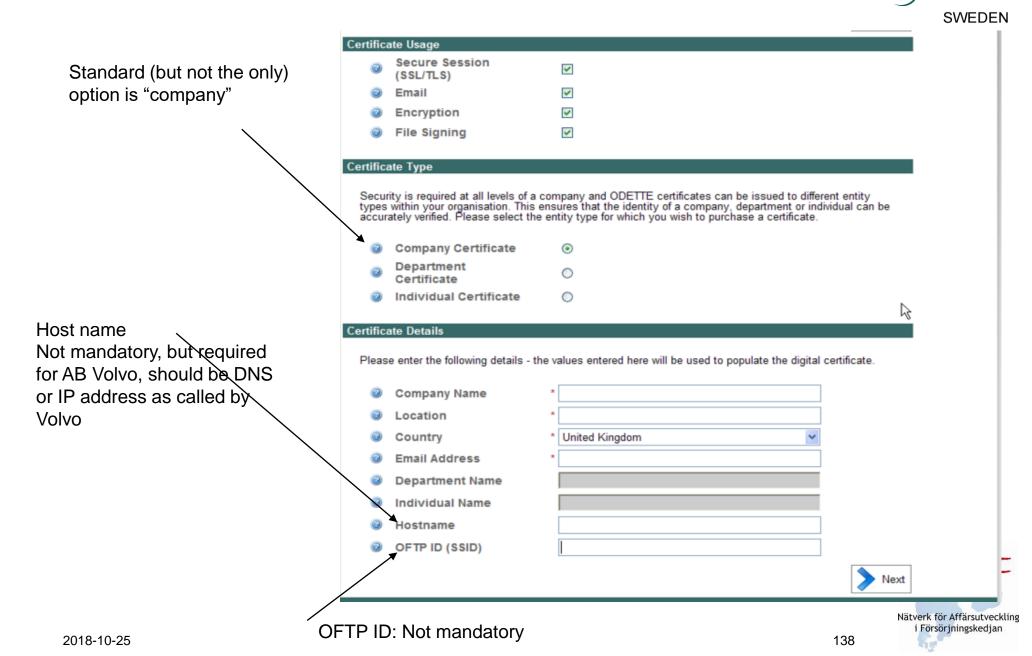
Order Number: xxxxxx Order Date: xxxxx

Certificate Details

Certificate type	Company
Email	
Location	
Country	
Organisation	
Department	
Name	
Domain / IP Address	"Host name" in the web form – mandatory for AB Volvo
OFTP ID	· ·
Validity	Year(s)



Recommended to use the actual OFTP2 server for ordering and installation



Not same person



Technical Contact Details

recillical col	itact betains
Name	
Company	
Position	
Email	
Address Line 1	
Address Line 2	
City	
Postcode	
Country	
Telephone	

Authentication Contact Details

/ tacifericieation	on contact becaus
Name	
Company	
Position	
Email	
Address Line 1	
Address Line 2	
City	
Postcode	
	\

The person that would sign this document





Order Number:

I authenticate the certificate request with the details shown above. I authorise the Technical Contact to initiate further actions such as download the certificate, issue a revocation request if necessary or obtain a new certificate at the end of the validity period.

I accept the Odette CA Subscriber Agreement¹ as general terms and conditions of registration on and usage of Odette CA Certification Services as laid out in the Odette CA Subscriber Agreement.

I agree with data collection and its use according to chapter 12 of Terms of Use².

I confirm my authorisation and approve the certification request.

Location and Date	Stamp and Signature	
Annexe:		
- Copy of company registration form ³	[]	
 Copy of ID card/drivers licence/passport ⁴ 	[]	
- Other document:	[]	



SCX Implementation



- The work to build the TSLs is carried out by Odette CO supervised by a permanent Odette committee
- TSLs and their associated policies are published on the Odette Web:
 - http://www.odette.org/TSL/POL_BASIC.txt
 - http://www.odette.org/TSL/POL OFTP2.txt
- Enabled software will download it according to a special policy in order to avoid bottleneck
- The software is able of automatically trust or distrust a certificate, basing its decision on the trusted CA list
- **OFTP2** was the first application to benefit of these features
- Other applications will have their own TSL according to their own need in mater of certificate policy (e.g. secure email).



Practical implementation issues



There are some aspects that individually might not be so complicated to handle, but could still cause certain issues. It is therefore recommended that you discuss the following items with your IT support and with your IT provider:

Firewall

The firewall will have to be adapted for OFTP2, Port 3305 (OFTP) plus 6619 (TLS). Ports must be open in both directions in order to enable dialling out and dialling in.

DNS address (fixed) or IP address

- We recommend choosing a fixed IP address together with a DNS name (e.g. oftp.supplier.com) instead of IP address.
- This would minimise the risk for problems when changing ISP (Internet Service Provider).
- We do not recommend using dynamic DNS Services since this would make you dependant on a third party.
- Some free services can be closed down after 30 days of inactivity, for example if an IP address has not been changed.

Nätverk för Affärsutveckling i Försörjningskedjan

2018-10-25

Practical implementation issues

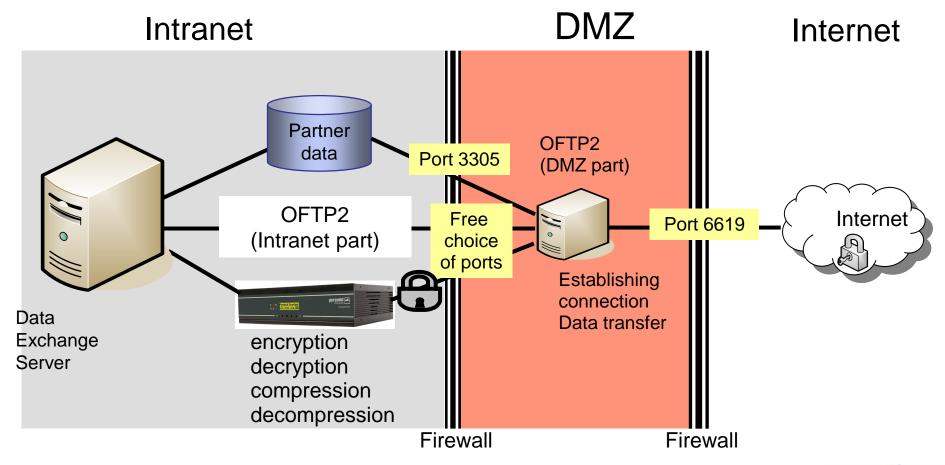


Public IP address and the link to certificates

- The DNS name should be listed in the certificate.
- Tests
- Select a suitable business partner for testing, certificate handling and others.



Example of secure OFTP2 configuration by Swedish OEM



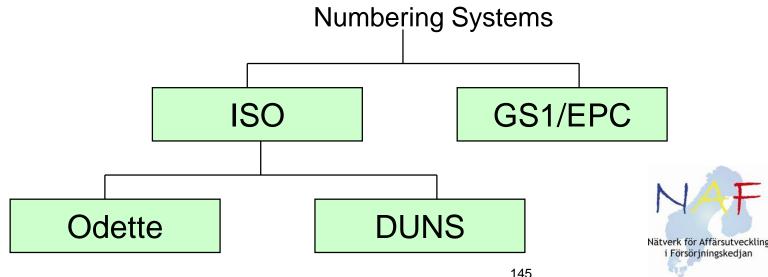


144

2018-10-25

OSCAR: Oscarion Odette System for Coding And Registration

- The Oscar system provides:
 - An issuing service (issuing codes)
 - An information service (a user can query information on the registered entity)
- ISO compliant



Usage of OSCAR Codes



AutoID

Consignment ID (Licence Plate)
Asset ID (e.g. Containers)
Product ID (Parts Marking)

Organisation codes:
Trading partners
Locations, business functions and departments within a company
Logistics handling units
Company Assets
Individual parts/components
Computer network addresses
Engineering changes

EDI messaging

Technical Partner ID (Sender/Receiver)
Business process related Party ID (NAD ID)

File transfer station identification (OFTP)

ISO	ID				OFT	OFTP code from the OSCAR System Sub address																		
0	0	ŀ	7	7	0	0	0	0	0	0	0	0	0	0	Χ	0	0	A	0	0	0	0	0	0

Maintain Business Entity Datasets
Provide Business Entity Datasets for use in Partner
Databases



2018-10-25



Questions and answers



2018-10-25

Documentation and websites



Documentation

Training course slides
OFTPV2 specifications
OFTPV2 Implementation Guidelines
Security Certificate Exchange (SCX)
OFTP2 Explanatory paper (in Swedish)
CA Help document

Where to find

Go to http://www.odette.se/web/Seminarier_o_kurser.aspx

Select Endast tillgänglig för kursmedlemmar

User name: odettekurs

Password: kurssamverkan





		SWE
Term/	Meaning	Definition
abbreviation		
AIAG	Automotive Industry Action Group	North American Automotive EDI Association
APS	Advanced Planning System	A business system with advanced MRP capability
AS2	Applicability Statement 2	Internet standard for file transfer communications, mainly used in retail and trading
ASN	Advanced Shipping Note	Electronic Despatch Note, equal to DESADV message
Bill of lading		A document which evidences a contract of carriage by sea
Call-off	Call-off/Call-in/Daily Shipping instruction	Short horizon order/requirement document
Carrier	Transporter	Party undertaking transport of goods from one point to another
CMR note	Convention relative au contrat de transport international de Marchandises par route	A document which evidences a contract of carriage by road
Consignee	·	Party to which goods is to be shipped to
Consignment		Load of one or more shipments to one consignee
Consignment note		A document which evidences a contract of carriage by any means
Consignor	Despatch party	Party sending goods
Consolidation Point	Consignment point/Grouping center	Location where consolidation of consignments takes place.
Data Element		Lowest level of data occurrence
Data Element Separator		The special character used to separate data elements in a data format.
DI	Data identifier	Character(s) to qualify a meaning of data for Auto ID
DM	Data model	Information model connecting data to business process
DELFOR	Delivery forecast/Delivery Instruction	Electronic order/requirement document

Nätverk för Affärsutveckling i Försörjningskedjan



		SWEDE
Term/	Meaning	Definition
abbreviation		
Delivery party		Sub-contractor/hub/LSP/supplier
DESADV	Despatch advise	Electronic despatch/delivery note (ASN)
EDI	Electronic Data Interchange	Means to electronically transmit structured data
EDIFACT	Electronic data interchange for administration, commerce and transport	Framework for EDI Exchange, developed by UNECE
ERP	Enterprise resource planning (system)	
(S)FTP	(Secure) File transfer protocol	Commonly used file transfer protocol over Internet
Forwarder	Carrier, transporter	Party arranging the carriage of goods
Freight		Goods in transit
Freight invoice		Invoice issued by carrier for transport cost
FCL		Full container load
FTL		Full trailer load
Hub	Hub/cross docking	Central collection point of goods for further distribution
HRI	Human readable interpretation	Characters readable to the human eye
Incoterms coded		Code specifying terms of delivery and/or transport
Packaging item	Package/kolli	Package identified by unique label number
Intermodal transport		Load of goods forwarded by more than one mode of transport
INVOIC		Commercial invoice message
Invoicee		Party to which invoice is addressed
JAMA		Japan Automobile Manufacturers Association
Kanban		A pull replenishment system, with Kanban card indicating Nätverk för Affärsutved minimum stock. 150



Term/	Meaning	Definition
abbreviation		
Kanban number	Card number	Unique identifier for a pull signal from buyer
License Plate		Unique transport unit identifier
Linear symbol		One dimensional bar code symbol
LSP	Logistic service provider	Party taking consignment responsibility for other party
Master Load	Master load/transport carrier	Unit that hold inner packages with same items.
Material release	DELFOR/CALLOFF/ORDER	An order against a blanket order for a requirement
Message		A continuous stream of data elements
Message envelope		Message header and trailer surrounding message
Message Function Coded		A code specifying function (purpose) of message
Message Header		Group of characters defining start of message
Message trailer		Group of characters defining end of message
Message Type Code		Code specifying type of message
Message version		Code specifying version of message
Mixed load	Mixed load (G pallet)	A transport carrier with inner packages with different items
ODETTE	Organisation for Data Exchange by TeleTransmission in Europe	Organization for EDI and Auto-ID in the European Automotive Industry
OEM	Original equipment manufacturer	Commonly used to describe actors in top of value chain
OFTP/OFTP2	Odette file transfer protocol (2)	
Packaging instruction	Package instruction	Agreed packaging instruction for an item, equipment or module

Nätverk för Affärsutveckling i Försörjningskedjan



Term/	Meaning	Definition
abbreviation		
Packaging type code		A code to specify a packaging type
Packing list		Document specifying individual packages and content
Payee		A party to which payments are made
Place of delivery	Place of delivery/discharge	Place of delivery according to terms of transport
Place of despatch		Place where goods is taken over for carriage
Proforma Invoice		Invoice document with same info as conventional invoice. Mostly used for customs declarations
Proof of delivery		Signed copy of delivery receipt (reception receipt)
Pull method		Order based on static stock and replenishment order is immediate upon consumption
Push method		Order based on specified due dates and est transport lead time.
Quiet zone		Blank space surrounding a bar code
Reader		Equipment to read and decode bar codes
RECADV	Reception advise	Reception advise from buyer to supplier on received goods (corresponding with DESADV)
RFID	Radio Frequency identity	Wireless electromagnetic method for data transfer
SBI	Self billing invoice	Invoice (monetary transfer) document from buyer to supplier
Shikyu process	Shikyu process	Shipment of components to a supplier for assembly to a larger component ready for final assembly
Ship-from	Ship-from (Consignor)	Shipping party

Nätverk för Affärsutveckling i Försörjningskedjan



Term/	Meaning	Definition
abbreviation		
Ship-to	Ship-to (Consignee)	Receiving party
Shipment		Load of one or multiple transport carriers shipped from one consignee to one consignor
Shipper	Shipper (Consignor)	Party sending goods
Subset	Subset/application of framework	Framework (business rules) within larger framework
Symbology		Framework for bar codes standard
Syntax	Data grammar	Data grammar, data sequence framework
TOD	Terms of delivery	Conditions agreed between buyer and seller on delivery
TOF	Terms of freight	Conditions agreed between buyer of transport and carrier
TOT	Terms of transport	Conditions agreed as above for physical transport of goods
Tracing	Tracing (traceability)	Function to trace goods, items, consignments and so on
Tracking		Function to maintain trace of goods, items, consignments and so on
Transshipment		Transition from one means of transport to another
THU	Transport handling unit	One separately identifiable transport unit (eg pallet)
Transport instruction		Generic term document with details to arrange transport
Tier	Tier 1, Tier 2	Level in supply/value chain
VAN	Value added network	Communication hub with features added
VDA	Verband Der Automobilinustrie	German Automobile Manufacturers Association
Web-EDI	Web-EDI	Web accessible EDI system (via Portal)

Nätverk för Affärsutveckling i Försörjningskedjan



Term/	Meaning	Definition
abbreviation		
Ultimate consignee		Final place of discharge (consumption place)
UML	Unified modeling language	Set of diagrams communication requirements of a business process
UN/CEFACT		United Nations Centre for Trade Facilitation and Electronic Business
Waybill	Consignment note	A document which evidences a contract of carriage by any means
XML	Extensible markup language	Data format
X.12		American EDI framework for EDI
X.25	X.25	Datapak, older analog communication network
X.400	X.400	Older but still existing communication network



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